



1.

**ASSEMBLY INSTRUCTIONS:**

1. Insert the stainless steel screen into the Porthole frame's interior notches.

2. Tighten the center post to a glass panel using a countersunk hex screw and a hex key. Ensure the screw head is on the countersunk side of the glass panel.

3. Place the glass side with center post attached flat on a table, screw side down. Line up the edge of the glass with the edge of the table.

4. Fit the Porthole frame over the glass side with a foot protruding past the edge of the table. Make sure the glass panel is aligned with the Porthole frame, nesting inside. Incorrect alignment will cause leaks.

5. Place the non-liquid infusion ingredients inside the Porthole, taking care not to disturb the frame, and prevent infusion ingredients from getting caught between the gasket and glass.

6. Before inserting the top glass panel, make sure the top gasket is clear of any debris. Nest the second glass side in the top of the Porthole frame, with the countersunk side facing up.

7. Use a second countersunk hex screw or a thumb screw to attach the top glass panel. Press down on the glass side of the Porthole while tightening. Note: The glass has a Teflon grommet to prevent over-tightening. Once adequate friction is achieved, the grommet will start to slip and spin.



4.



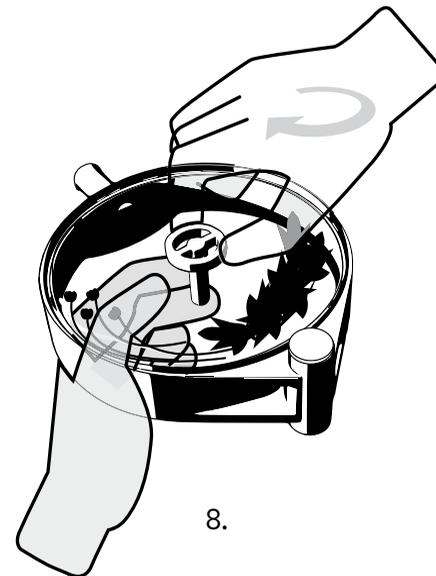
6.



5.



7.



8.



9.

8. Lift the Porthole, keeping it parallel to the table surface and squeezing the two glass sides toward each other with one hand while using a finger to track the movement of the bottom screw. Tighten the top screw further until the bottom screw starts to spin. The Porthole's seal action is provided by gasket compression, not necessarily the tightness of the screw. Do not over-tighten! Inspect the gaskets on both sides for good contact - a flat spot in the silicone rubber should be visible around the entire perimeter.

9. Fill the Porthole with the liquid infusion ingredients through the pour spout. Insert the cap if necessary.

10. Let infuse for the desired period of time.

*POUR. ENJOY!*

**CONTENTS:**

One Porthole Assembled

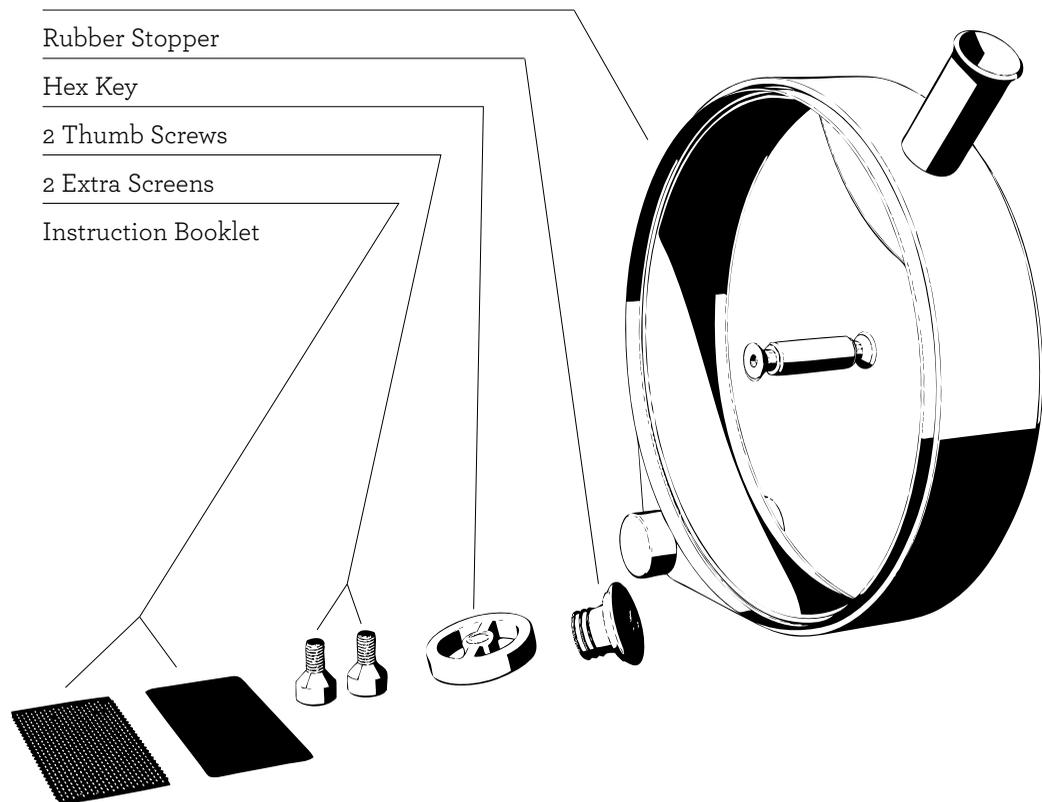
Rubber Stopper

Hex Key

2 Thumb Screws

2 Extra Screens

Instruction Booklet



**NOTE:**

- >>> Wash before use.
- >>> The Porthole components are dishwasher-safe if placed away from heating elements, i.e. in the top rack, but we strongly recommend hand-washing the Porthole frame.
- >>> Follow food-safe sanitary practices.
- >>> The Porthole is not intended for long-term infusions of alcohol.
- >>> Use at your own risk. Other than manufacturing defects, no warranties are implied. Crucial Detail won't be held responsible for any damages resulting from use of the Porthole.

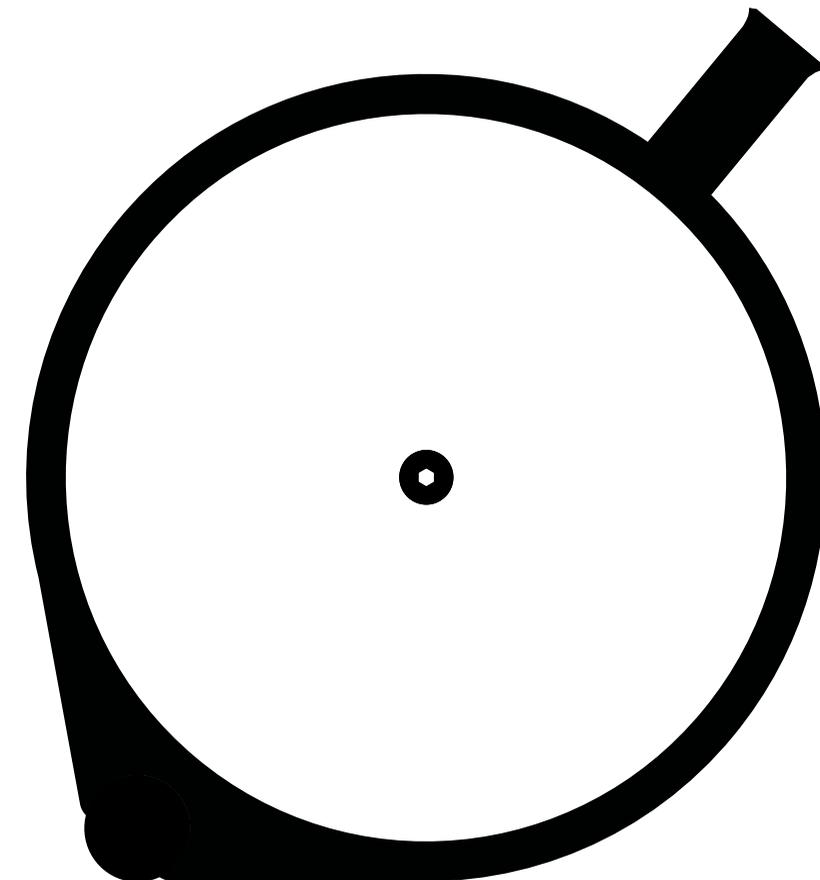
**WARNING:**

- >>> Do not fill with boiling or hot liquids. Do not freeze.
- >>> Do not overtighten screw.
- >>> Do not infuse raw garlic in oil. The growth of anaerobic bacteria present in uncooked garlic may lead to botulism and result in serious illness or death!

Replacement parts can be found at [www.theportholeinfuser.com](http://www.theportholeinfuser.com)

CRUCIAL DETAIL LLC  
P.O. BOX 220681 | CHICAGO IL 60622  
[crucialdetail.com](http://crucialdetail.com)  
© Crucial Detail LLC

the porthole



  
crucial detail